



▶▶▶ **HEAT TRANSFER INSTRUCTIONS**

Instructions for Printing onto **Light Colored Textiles**  
with **FOREVER Ink-Jet Basic WT** (red grid on the back side)

**for 100% Cotton**

▶ **PRINT SETTINGS**

**IMPORTANT!**

Only for use in ink-jet printers and with dye-based or pigment inks.

**Image Mode:** Mirror Image

▶ **TRANSFER SETTINGS**

	<b>AUTOMATIC HEAT PRESS</b>	<b>MANUAL HEAT PRESS</b>
<b>PRESSURE</b>	3 bar (43.5 PSI)	medium
<b>TEMPERATURE</b>	174°C (345°F)	174°C (345°F)
<b>TIME</b>	20 seconds	20 seconds

▶ **TRANSFER APPLICATION**

- ▶ Place the textile on the lower plate of the transfer press.
- ▶ First press the t-shirt during a few seconds.
- ▶ Place **FOREVER Ink-Jet Basic WT** onto the t-shirt.
- ▶ Press for 20 seconds.
- ▶ Peel off the transfer paper after cooling down completely, then smoothly and evenly peel away the backing paper.

▶ **WASHING**

**Wash inside out in cold wash cycle.**

▶ **IRONING**

**Do not iron directly on transferred image.**

**ANY PROBLEMS?** Visit our website [www.forever-ots.com](http://www.forever-ots.com)

Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!